## **DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION**

			o. <u>360.8420USU</u> No.: <u>27623</u>
As a below named inven	tor, I hereby declare that:		
My residence, post office	address and citizenship a	are as stated below next to	my name.
I believe I am the origina a patent is sought on the		the subject matter that is	claimed and for which
	IMPROVED INVESTMEN	IT CASTING PROCESS	
the specification of which	h		
(check one)	is attached hereto.		
<u>XX</u>	was filed on July 26, or PCT International and was amended or	<b>2006</b> as Application Seria Application Number n	l No. <u>10/587,425</u> (if applicable).
		the contents of the above any amendment referred	
		ent and Trademark Office a lication as defined in Title :	
Section 365(b) of any for certificate(s) or Section 3 country other than the Ubox, any foreign applicat	reign application(s) for pat 365(a) of any PCT Internat nited States listed below a tion(s) for patent or invento	35, United States Code, §1 ent or inventor's or plant b tional Application which de and have also identified belor's certificate(s) or PCT In which priority is claimed:	reeder's rights signated at least one low, by checking the sternational application
Prior Foreign Application(s)	)		Priority Claimed
0402516.9 (Number)	Great Britain (Country)	_5/February/2004 (Day/Mon/Year Filed)	_√_ Yes No
PCT/GB05/000408 (Number)	PCT (Country)	5/February/2005 (Day/Mon/Year Filed)	_√_ Yes No
			Yes No

(Day/Mon/Year Filed)

(Country)

(Number)

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first paragraph of Title 35, United States Code, §112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon.)			
(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon.)			
I hereby claim the benefit ur application(s) listed below:	ider 35 U.S.C. Section 1	19(e) of any United States provisional			
(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon.)			
(Application Serial No.)	(Filing Date)	(Status - patent, pend., abandon.)			
POWER OF ATTORNEY: A and/or agent(s) to prosecute Trademark Office connected	this application and trar	reby appoint the following attorney(s) nsact all business in the Patent and			
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Inventor's signature	5.5	Date	طا	08	06	, 2006
	Samantha JONES	<del></del> -			}	<del></del> -